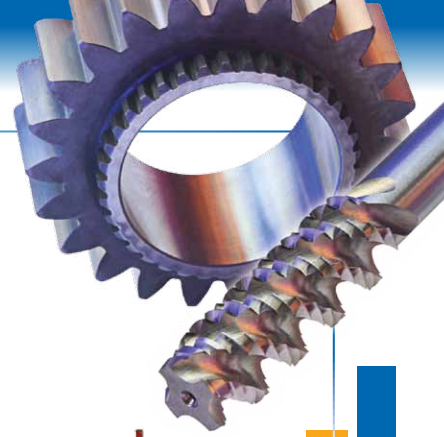




THREAD & GEAR MACHINE SOLUTIONS



THREADS

COMPONENTS

Thread Gages
Tap & Thread Mills
Bone/Medical Screws

DRAKE SOLUTION

GS:TI-LM / GS:TE-LM
GS:TEM / GS:TE-LM
GS:TEM-LM



BALLSCREWS & BALL NUTS

COMPONENTS

Ballscrews, Lead Screws,
Feed Screws up to 3-Meter

Ballscrews up to 4-Meter

Ball Nuts, Steering Nuts,
Internal Threads

DRAKE SOLUTION

GS:TE-LM 2 & 3-Meter

GS:TE-LM 4-Meter

GS:TI-LM & GS:VTM-LM



HYDRAULIC & EPS STEERING

COMPONENTS

Racks (Teeth Mill)
Racks (Ball Thread Grind)
Pinions
Ball Nuts (Finish)
Ball Nuts (Rough)
Hydraulic Worms
Column Steer Worms
Worm Wheels

DRAKE SOLUTION

GS:RM
GS:TE-LM
GS:G²-LM
GS:TI-LM
GS:VTM
GS:TE-LM
GS:TE-LM
GS:H Hobber



GEAR GRINDING

COMPONENTS

Finishing

Spur & Helical to 400mm (Profile Grind)
Worms

DRAKE SOLUTION

GS:G²-LM
GS:G²-LM or GS:TE-LM

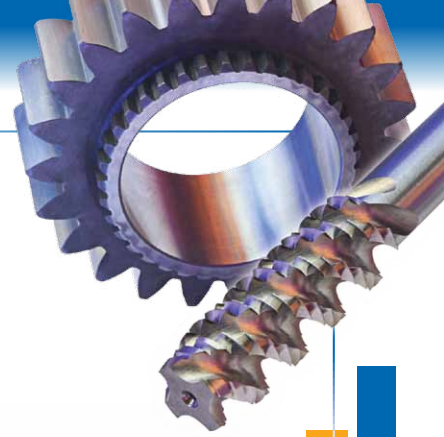
Roughing

Hobbing

GS:H Hobber



DRAKE THREAD & GEAR MACHINE SOLUTIONS



PROCESS RESPONSIBILITY

Drake Manufacturing is a leading manufacturer of precision CNC machine tools with installations around the world backed by local or regional service.

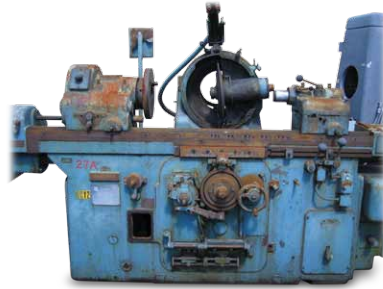
Our customer-driven team takes responsibility not only for machine performance but also for process capability. All Drake machines are designed and built to competitively produce **quality parts out your door from day one.**

At Drake, advanced technology, innovative process development and unequalled product support combine to deliver profit-making solutions for our customers.



REMANUFACTURING SERVICES

Drake remanufactured and CNC retrofitted machines are re-engineered with the latest controls and drives and are guaranteed to perform like new. No more change gears, cams or sine bars. Don't have a carcass? We do!



Before Remanufacture



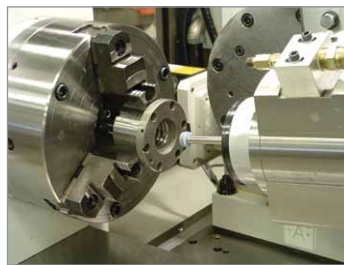
After Remanufacture

ISO 9001:2000 Certified Quality System



Drake Manufacturing Services Co.

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Warren, OH 44485 USA
Phone: 330.847.7291
Fax: 330.847.6323
www.drakemfg.com
info@drakemfg.com



Ball nut on GS:TI-LM Universal Grinder



API plug gage on GS:TE/I-LM 650 Universal Grinder



Worm on Drake GS:TE-LM



Ring gage on GS:TI-540 Internal Grinder